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1 Ceramic Tiles as Sustainable, Functional and Insulating Materials to Mitigate Fire Damage

2
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8 9 Abstract

10 Owing to their lower costs and functional properties, the construction industry has been
11 increasingly adopting synthetic organic polymer (SOP) materials into linings, interiors and non-
12 load bearing structural components. While SOPs have favorable properties and characteristics at
13 ambient conditions, the same materials often perform poorly under moderate-to-elevated
14 temperatures such as that arising from a building fire. In fact, most SOPs tend to combust and
15 decompose at elevated temperatures which, unlike traditional building materials such as concrete
16 and ceramic tiles, is proven to not only contribute to the fire but also to adversely affect evacuation
17 and firefighting operations. From a fire engineering perspective, this paper tests a hypothesis in
18 which ceramic tiles (CTs) are expected to outperform SOPs and commonly used insulations as
19 finishing and lining materials under fire conditions. As such, this study showcases a thorough
20 comparison between the behavior of commonly available CTs, SOPs and insulations in
21 temperatures ranging between 25 to 1000°C. Then, this paper analyzes published CT models to
22 derive temperature-dependent material models with the aid of machine learning (ML). Findings of
23 this work advocate the use of CTs as favorable finishing and interior lining materials to enable
24 realizing improved structural fire performance and fire response managements, as opposed to
25 SOPs, composites or insulations. The outcome of this work is expected to be of interest to
26 architects, first responders, building officials, fire and structural engineers.

27
28 **Keywords:** Material models; Ceramic tiles (CTs), Synthetic organic polymer (SOP); Artificial
29 neural network (ANN); Genetic algorithm (GA).

30 31 1.0 Introduction

32 Commonly used building materials encompass a significant part of today’s construction industry.
33 Such materials primarily include derivatives of concretes and steels, with improved properties (i.e.
34 strength, chemical resistance, and increased resiliency to weathering etc.). Oftentimes, such
35 materials are also supplemented with additives/fillers that are customizable to obtain unique
36 microstructures, higher strength-to-weight ratios via specific fabrication/milling/production
37 processes etc. These materials are mainly tailored and optimized for load bearing applications as
38 to enable leaner and lighter structures and hence are predominantly used in the skeleton of a
39 structural system [1,2]. Fortunately, the aforementioned materials do not combust and have been shown
40 to have an adequate performance and stability under elevated temperatures (within 25-500°C) [3–
41 5]. This delays failure under fire conditions and in turn allows safe occupants evacuation and
42 firefighting operations.

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44 On the other hand, the interior of a structure (i.e. building compartments) often utilizes other types
45 of building materials wherein their objectives are to provide aesthetics, comfort, storage,
46 functionality to residents etc. Due to modernization and varying consumer preferences, such
47 materials often leverage cheap and affordable composites (plastics) [6]. In general, plastics are
48 synthetic organic polymers with higher molecular weights. These plastics are traditionally made
49 from monomers including ethylene, propylene, styrene, amides, and urethane. Monomers, with or
50 without further chemical modifications, can be used to fabricate different plastics such as high-
51 density and low-density polyethylene (PE), polypropylene (PP), polystyrene (PS), polyvinyl
52 chloride (PVC), polyamides (nylon), and polyurethane (PUR) polymers. Approximately 18-24%
53 of annual global plastics produced are used in constructions [7,8]. Due to the nature of plastics,
54 such materials tend to degrade with moderate rise in temperature (exceeding 100°C). This
55 degradation not only adversely affect properties of plastics, but can also release smoke, and toxic
56 fumes; further complicating evacuation and relief efforts. A key item to remember is that plastics
57 are considered as fuels and could indeed facilitate fire growth and spread. This has been duly noted
58 in recent fire incidents across the globe where different forms of plastics were directly linked to
59 fire breakout and spread [9,10].

60
61 In 2017, the newly renovated 24-storey Grenfell tower (London, UK) faced a serious fire incident.
62 This tower housed more than 600 people in 129 apartments. As part of its renovation, the tower
63 received new windows and a two-component aluminum composite rainscreen cladding. The first
64 component was Arconic's Reynobond PE (consisting of two, coil-coated, aluminium sheets that
65 are bonded via fusion process to both sides of polyethylene-based core; and Reynolux aluminium
66 sheets). This cladding component was followed by Celotex RS5000 PIR thermal insulation. On 14
67 June 2017, a fire started on the fourth floor of this building, and then quickly spread to upper floors
68 on one side of the tower. This fire has caused 72 deaths and over 70 injuries and significant
69 property damage. Ongoing investigations linked the poor performance of the composite cladding
70 to the rapid spread of fire which caused the high toll of losses [11,12].

71
72 Another related fire incident occurred under the I-85 bridge, located in Gorgia, USA. This
73 prestressed concrete bridge served 243,000 vehicles a day. In a recent official routine inspection,
74 the bridge, achieved a rating of 94.6 out of 100, implying that the bridge to be in excellent service
75 condition. On March 30, 2017 a fire broke out under the bridge due to burning of stored large
76 Polyvinyl chloride (PVC) pipes. Due to this burning, temperatures rapidly grew to 900-1100°C.
77 Within thirty minutes into fire arising from burning of PVCs, one span of 30.3 m long collapsed,
78 while neighboring elements underwent significant damage. Post-fire probe uncovered major
79 spalling in the concrete bridge. Damages in the aftermath to this fire-induced collapse were
80 assessed to be close to \$10 million [13]. Georgia Department of Transportation (GDOT) reported
81 that it took weeks to repair the fire damaged bridge. During this repair process, a spike in
82 significant traffic delays and detours, together with indirect economical losses, were reported.

83
84 It is for the above incident that civil constructions codes has historically favored utilizing inert
85 construction materials to be able to withstand incidental events such as fire (as well as thermal
86 loading effects) [14]. Since the majority of ambient temperature-induced effects are reversible;

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87 much of material properties undergo minor, if any, changes. However, excessive temperature rise
88 can permanently changes properties of a given material (i.e. density, thermal conductivity, and
89 specific heat) due to the often irreversible complex pyrolytic and combustion processes of
90 materials that are sensitive to temperature (i.e. plastics) [15]. The ability to withstand such effects
91 is governed by the type of material and how properties of the material in question tend to change
92 with rise in temperature. Oftentimes, representative samples from candidate materials are
93 examined through standardized small-scale experimental fire tests as to measure its response once
94 exposed to elevated temperatures as well as monitor its behavior in terms of fire spread and smoke
95 generation. For example, ASTM E84 assesses surface fire spread, ASTM E648 determines fire
96 resistance under heat load, and ASTM E662 test whether material generates smoke [16–20].
97 Although these tests provide useful information about material fire properties such as surface
98 burning, ignitability, and smoke generation, these tests do not assess physical or chemical changes
99 within the tested specimens during or post exposure to elevated temperatures.

100
101 Due to the concrete-like properties of CTs, this paper carries an investigation to properly examine
102 the notion that CTs, can be comparable to commonly used insulation, and may in fact outperform
103 SOPs as finishing and lining materials in structures with high vulnerability to fire. This paper starts
104 with a review comparing temperature-dependent thermal properties of CTs and SOPs. Then, this
105 paper analyzes such properties using ANNs and GAs to develop temperature-dependent models
106 for these materials. The outcome of this study showcases how CTs can be favorable finishing and
107 interior lining as well as insulation materials in structures with high vulnerability to fires.

108 109 **2.0 Overview of Temperature-dependent Tests**

110 Proper analysis on materials used in construction requires a thorough evaluation of both thermal
111 and mechanical properties both at ambient and fire conditions. Although such testing at ambient
112 conditions is possible and with ease, testing materials at high temperatures could be challenging.
113 This is due to the lack of: expertise, standardized testing methods, testing equipment, and
114 complexities ensuring fidelity and reliability of sensor detection at elevated temperatures etc. [21–
115 23]. As a result, only a few studies on high-temperature performance are available compared to
116 that of ambient conditions. From the perspective of this study, and for brevity, only the thermal
117 properties of CTs and SOPs from a fire engineering and thermal insulating properties will be
118 highlighted.

119
120 From fire protection point of view, thermal properties such as density, specific heat capacity, and
121 thermal conductivity are of utmost significance. All these depend on the molecular-level chemical
122 sensitivities and physical integrities to heat. Although ambient temperature (or heat loads) have
123 effects on chemical bonds, the majority of those changes are minor. Rarely, even those physical
124 property changes are observable to a naked eye. However, at higher temperatures (>100°C),
125 organic molecules such as SOPs and filler organic compounds volatilize, break into smaller
126 molecules through pyrolytic and oxidation reactions. For example, commonly used plasticizers in
127 polyvinyl chloride (PVC) products are liquids at room temperatures; therefore, they could be
128 highly volatile or flammable (with or without heat). Not only volatile organic compounds (VOC)
129 release but also molecular degradation reactions could be accelerated with increasing temperatures

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130 and heat loads. At elevated temperatures, the initial thermal degradation could occur at the least
131 thermally stable bond due to the rise in thermal energy (heat) [24]. Heat causes chemical
132 degradation via pyrolysis, a chemical change by heat in the absence of oxygen, or via thermal
133 oxidation by both heat and oxygen. When the temperature reaches a critical point, the majority of
134 bonds fail, resulting in disintegration, heat generation, and combustion (flaming). Briefly, those
135 same SOPs that were part of construction materials are a source of fuels to initiate and sustain
136 fires. Generally, organic compounds comprise carbon, and they have heat-sensitive chemical
137 bonds with other atoms such as hydrogen, nitrogen, and oxygen, and they are highly flammable
138 than their counter parts inorganic compounds of similar mass.

139 This brings in the notion of heat release rate (HRR); which provides a quantitative mean to measure
140 how materials can generate heat in a fire scenario – with the notion that materials generating low
141 HRR do not worsen fire. Two questions arise herein: (1) would heat released from construction
142 materials worsen fire growth or help accelerate fire growth and spread?, and (2) whether such
143 materials will facilitate a much longer-burning (intense) fire, as opposed to other inert materials?
144 [25]. While scrupulous SOP construction materials may have fire retardant additives, these
145 additives may be of partial help and can only limit combustion of SOPs, up to a certain temperature
146 range (100-200°C). beyond such conditions, SOPs are more likely to decompose and melt; thus,
147 releasing toxic fumes and gases which can obstruct evacuation and egress operations.
148

149 Flame spread is another test method that can be tested by ASTM E84 (or NFPA 255 or UL 723).
150 This method assesses fire spread over a combustible surface. That is how rapidly fire spreads, and
151 whether such a spread will over a sizable area that may warrants concerns. Ventilation (wind aided
152 and opposed) factors determine the severity of fire hazard; and hence, flame spread. However,
153 these test methods may not be quite suitable for testing SOPs such as thermosetting plastics
154 because plastic melt and stops fire spreads [26]. In general, there are three classes (Class A, Class
155 B and Class C). Class A materials are often associated with the lowest flame spread. To meet this
156 class, a material must meet the required flame index of 25 and smoke index of 450.
157

158 Combustibility (and non-combustibility) is another thermal-related property that determines the
159 magnitude of fire growth and spread of potential fire fuels. The non-combustibility test method
160 adopted by the ASTM E136 test applies a temperature of 750°C to test specimens [27]. This testing
161 method has three criteria to pass or fail the tested materials. These include that: (1) neither the
162 temperature on the surface nor in the center of the tested specimen rise by more than 30°C above
163 the furnace temperature (to confirm that noncombustible materials do not emit heat or non-
164 exothermic reactions at 750°C), (2) flames do not develop from the tested specimen after the first
165 30 seconds of exposure, and (3) that no more than 50% of the specimen mass loss during testing (to
166 ensure that tested material is not losing weight by releasing gases or sublimation). Unlike ceramic
167 tiles, SOPs often fails in non-combustibility primarily due to their tendency to ignite or mass loss.

168 **3.0 Observations from High Temperature Material Tests**

169 Thermal energy and material interaction result in atomic and molecular scale changes. Some of
170 those atomic and molecular level changes are not reversible or permanent because materials may
171 lose its volatile compounds with heat, oxidized to form gases, or release flumes from burning

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172 materials. Therefore, a significant portion of heat-caused matter changes leading to observable
173 physical property changes in density, heat capacity, and thermal conductivity. This section reviews
174 these three properties for ceramic tiles, SOPs and common insulations and these often govern
175 thermal response and fire resistance analysis.

176
177 Figure 1 shows the density changes in CTs with temperature from ambient to 1000°C based on a
178 collection of studies [28–41]. This figure clearly shows two unique trends: (1) the density of CTs
179 is fairly stable up to 1000°C, and (2) density of CTs could potentially slightly increase with rise in
180 temperature. The stable nature of CTs is often attributed to the lack of atomic or molecular changes
181 such as losing volatile compounds and oxidation products [42]. Another reason would be due to
182 the firing-based fabrication of CTs which occurs at high temperatures. During this firing process,
183 a number of processes take place. For example, raw materials lose water at around ~100°C,
184 organic matters decompose (~200°C), dihydroxylate (~400°C), silica inverts (~500 °C),
185 carbonates decompose (~800 °C), finally sintering and glass transition (~1000 °C) [42]. Thus, once
186 CTs cool down, these materials turn inert wherein all reactions or any other heat-absorbing and
187 emitting reactions, have been completed (i.e. that is, their chemical composition unlikely to
188 change, thereby maintain stable densities with heat up to 1000°C). One should note that some
189 researchers reported a slight increase in density beyond 1000°C and this could be related to silica
190 inversions and glass transitions. On other hand, a few works reported that the density of fiber
191 reinforced polymers (FRPs) often used in structural applications remains somehow at a steady
192 level up to about 500-550°C. At temperature exceeding this range, the density then undergoes a
193 decrease of about 20% after which it stabilizes [43]. A series of tests conducted by Kodur and
194 Shakya [44] on spray applied fire resistive materials (SFRMs) have shown that commonly
195 available insulation materials have low density which reduces at high temperatures. These
196 researchers tested three SFRMs at ambient conditions was measured to be 0.298 g/cm³ for
197 CAFCO, 0.423.3 g/cm³ for Carbolite and 0.451.8 g/cm³ for WR-AFP. The same property
198 dropped to 0.235, 0.236, and 0.366 g/cm³, respectively.

199

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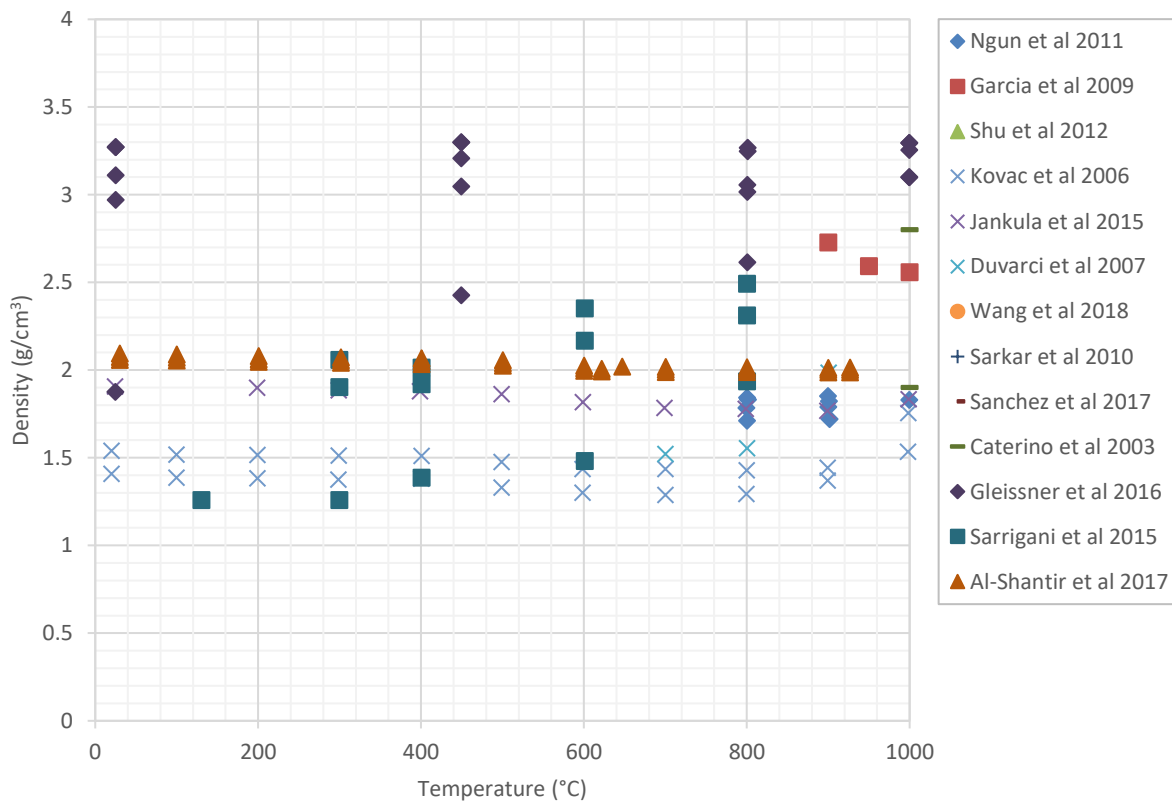


Fig. 1 Variation of densities in CTs as a function of temperature

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The thermal conductivity measures the ability of a material to transfer a unit of heat. Dehydration, dehydroxylation and decarbonation reactions reduce thermal conductivity of CTs [45]. Besides fired CTs have unevenly distributed high porosity that reduce thermal conductivities [45,46]. Uneven and small porous structures are a hindrance for conductive heat transfer; and hence shows the low thermal conductivity of CTs as reported by [29,45,47–55] (see Fig. 2). The thermal conductivity of SOPs (or FRPs) were rarely reported in the literature. Of the few works available; this property was measured at temperature range between 25-300°C (as these materials lose their integrity beyond this range) and was shown to slightly vary from 0.6-0.8 W/m.K. On a parallel work, Kodur and Shakya [44] noted that the much lower thermal conductivity of SFRMs at room temperature (within 0.07–0.2 W/m.K). However, these researchers noted how the thermal conductivity can increase at temperature beyond 300°C as SFRMs dry and shrink due to water evaporation. Kodur and Shakya [44] also reported that out of all three insulation materials, CAFCO-300 has the lowest thermal conductivity. CAFCO-300 was then followed by Carboline Type-5MD and Tyfo WR-AFP. The same researchers also reported that Carboline Type-5MD exhibits the least sensitivity in thermal conductivity with temperature.

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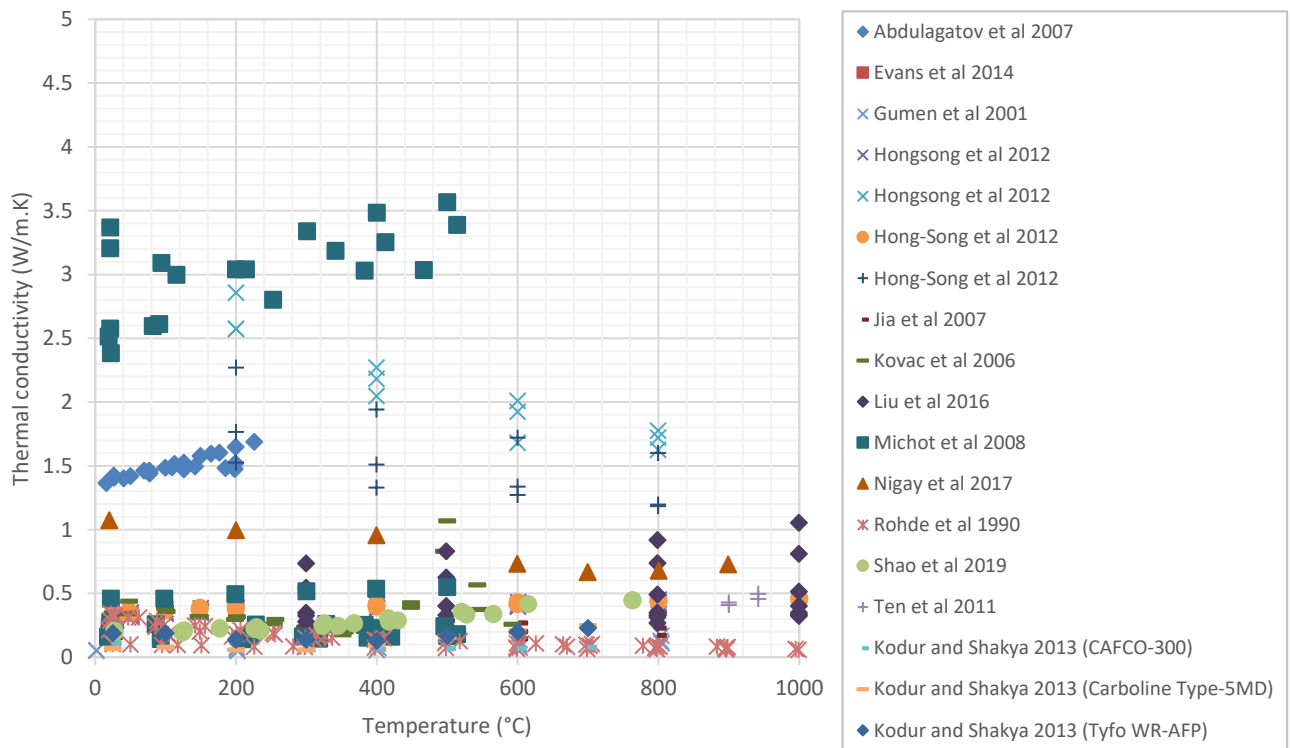


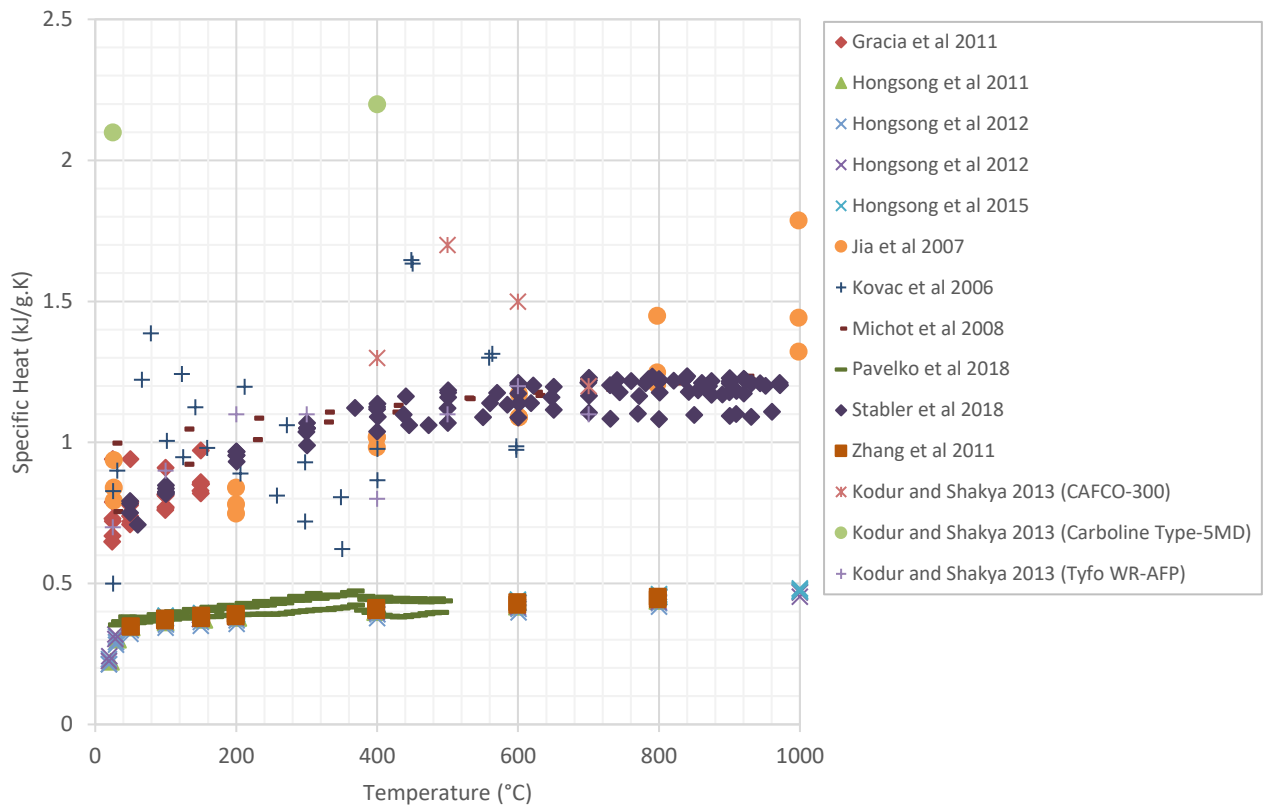
Fig. 2 Variation of thermal conductivity in CTs and insulation materials as a function of temperature

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The specific heat describes the amount of heat required to raise a unit mass of material a unit temperature. Based on a number of works, Fig 3 shows that CTs have relatively constant heat capacities from ambient to 1000°C [35,47,49,51,53,54,56–60]. Generally, water, organic compounds, and hydroxyl group absorb heat for molecular vibrations; the molecule motions results in kinetic energy transfer to neighboring particles. Lack of these compounds as free molecules to interact with heat could keep CT heat capacity low and nonfluctuating with temperature. The specific heat of FRPs is reported to significantly varies with any rise in temperature. In one study, Kalagiannakis and Van Hemdrijck [61] estimated that the ambient temperature specific heat for both glass and carbon/epoxy FRPs to be 800 J/kg-K. In a parallel recent work carried out on insulation materials, Kodur and Shakya [44] reported that the specific heat of the three tested SFRMs in their study was in the range of 700–3000 J/kg.°C and that this property only marginally changes with rise in temperature. They also reported that this property is governed by the density of a given SFRM – wherein SFRMs with low density tend to have high specific heat.

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237
238 Fig. 3 Variation of specific heat in CTs and insulation materials as a function of temperature
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240 4.0 Development of an Artificial Intelligent Model

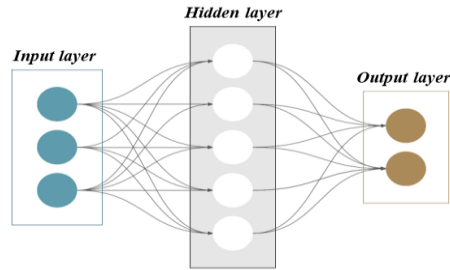
241 While traditional analysis methods may require a set of assumptions or presence of knowledge on
242 relations between governing factors, artificial intelligence (AI), on the other hand does not require
243 such assumptions to start an analysis nor a lengthy evaluation procedure [62]. All in, AI attempts
244 to mimic the reasoning process carried out by the brain. The rationale behind using ANN, in a
245 form of AI, as the main technique to arrive at a holistic understanding of CTs' behavior under high
246 temperatures arises from the unique capability of ANNs to identify patterns hidden within
247 observations (which in this case are obtained from material tests carried out at elevated
248 temperatures) through methodical reasoning.

249
250 From this view, an ANN comprises of a set of layers that are to be arranged in an optimized
251 topology. Each of these layers contains a number of neurons. These neurons vary in each layer
252 depending on the complexity of the problem in hand (i.e. examining thermal material properties
253 in CTs and SOPs). A typical illustration of an ANN is shown in Fig. 4. This figure shows three
254 different layers. The first layer, as called the input layer, contains the temperature-dependent
255 material properties. The first layer is also connected to middle or hidden layer(s). The hidden
256 layer(s) has the ability to establish linear and/or non-linear relations through transformative
257 operations. On the other side, the hidden layer(s) is also connected to the output layer. In this work,

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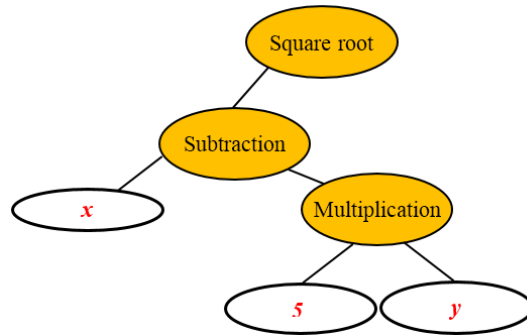
258 a multilayer perception ANN that has “feed-forward back-propagation and supervised learning”,
259 as inspired by topology of the human brain, is used to develop the ANN [63].
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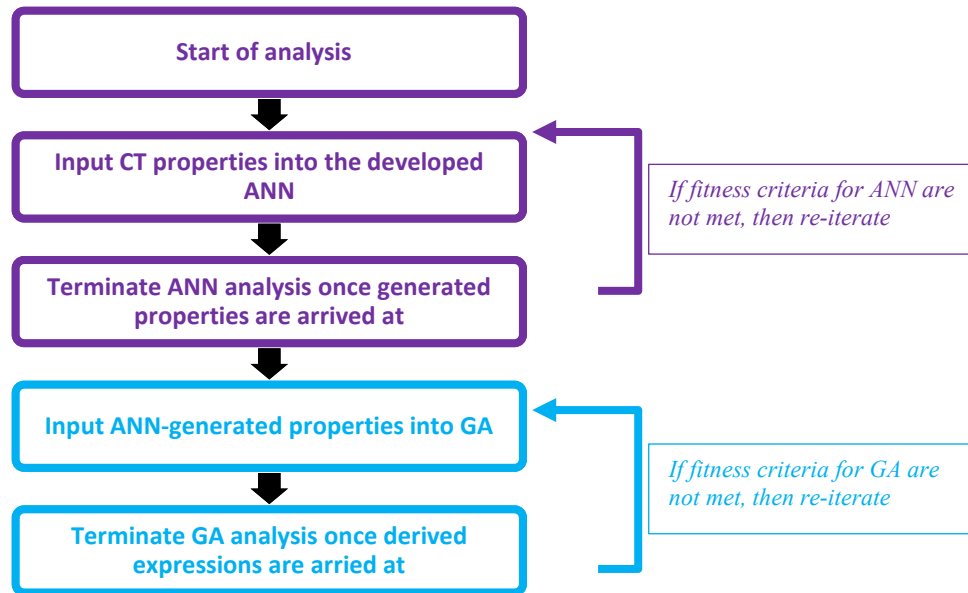
(a) Layout of an ANN



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(b) A tree representation of a GA-based expression: $\sqrt{x - 5y}$



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(c) Analysis procedure

Fig. 4 Methodology followed in this study

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268 Once the above topology of the ANN is defined, the newly developed ANN is then used in the
269 training stage. In this stage, the ANN is primed to understand how do CTs property patterns change
270 under elevated temperatures. The goal is to realize a holistic interpretation that exemplifies the
271 thermal properties of common CTs. An ANN can be built through the deep learning tool in
272 MATLAB [64] or via other commercial software. Before the ANN analysis starts, the compiled
273 data, as obtained from the literature review and that plotted in Sec. 3, is first randomly arranged to
274 minimize and limit biasness of a specific study, CT type, or testing procedure [65]. Then, this data
275 is split into two sets. The first set (made of 70% of all data points) was used to train the ANN and
276 the set of data were used to test the performance of ANN. This split percentage was arrived at from
277 suggestions of similar works [66,67]¹.

278 The training stage of this ANN starts by analyzing temperature-dependent thermal properties (say,
279 values of specific heat at target temperatures; 100, 200, 300... and 800°C, as reported by various
280 researchers, and so on for other properties). This analysis applies random weightages in a series of
281 transformative operations and transfer function (i.e. tangent etc.) [68]. Transformed outputs from
282 this analysis are then totaled to generate predictions (i.e. ANN-predicted values for specific heat,
283 thermal conductivity and density at particular temperatures, i.e. 25, 100, 200 ... 800°C). those
284 values are then treated by a genetic algorithm (GA) based model [69] (see Fig. 4). In GA, a search
285 process that mimics the Darwinian concept of survival of natural selection is applied to derive
286 predictive expressions that best fit the ANN-predicted values.

287 In this step of analysis, the GA model initiates the search by starting with a random set of candidate
288 expressions. Such expressions reflect solutions stitched together through randomly generated
289 arithmetic and mathematical operators i.e. multiplication (\times), logic (i.e. OR) etc. These expressions
290 can be finetuned via naturally-inspired operations, i.e. mutation (alternation) and/or crossover
291 (combining two, or more solutions) until an optimal expression is obtained. The optimal expression
292 is one that satisfies predefined fitness metrics; such as correlation coefficient (R) and/or maximum
293 error (ME), with a focus to favor compact and easy-to-apply expression. Additional details on this
294 AI model can be found in previous works which applied a similar approach to construction
295 materials [2,70].

296

297 **5.0 Derivation of AI-based Thermal Material Models**

298 In this work, the thermal material properties investigated herein are density, thermal conductivity,
299 and specific heat. The effectively developed ANN was used to estimate generalized thermal-based
300 temperature-dependent material models for commonly used CTs, and then the GA model was used
301 to derive simple expressions to represent such models.

302

¹ The authors would like to point out that other researchers have also used a different split ratio (i.e. 80/20)[80,81]. It is worth noting that the split ratio is often sensitive to the number of data points used and its effect can be obvious in small datasets. During this work, a 70/30 split was optimal (and yield quite similar results to an 80/20 split due to the large number of data collected) and hence we applied a 70/30 split. Future works are also encouraged to explore k-fold cross validation methods [82].

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303 Overall, one can see that predictions from the developed ANN fall within that of reported data
304 points in all cases for density, thermal conductivity, and specific heat (see Fig. 5). In addition, the
305 developed AI model also managed to reach a good correlation performance as can be observed by
306 evaluating two indicators (correlation coefficient (R) and mean absolute error (MAE)) (see Eqs. 1
307 and 2) [71]. It is due to this good agreement that it can be inferred that the developed AI model
308 was able to capture the temperature-dependent behavior of common CTs.
309

310 Correlation coefficient (R):

$$311 R = \frac{\sum_{i=1}^n (A_i - \bar{A}_i)(P_i - \bar{P}_i)}{\sqrt{\sum_{i=1}^n (A_i - \bar{A}_i)^2 \sum_{i=1}^n (P_i - \bar{P}_i)^2}} \quad \text{Eq. 1}$$

312 where P_i and A_i are predicted and actual values, respectively.
313

314 Mean average error (MAE):

$$315 MAE = \frac{\sum_{i=1}^n |E_i|}{n} \quad \text{Eq. 2}$$

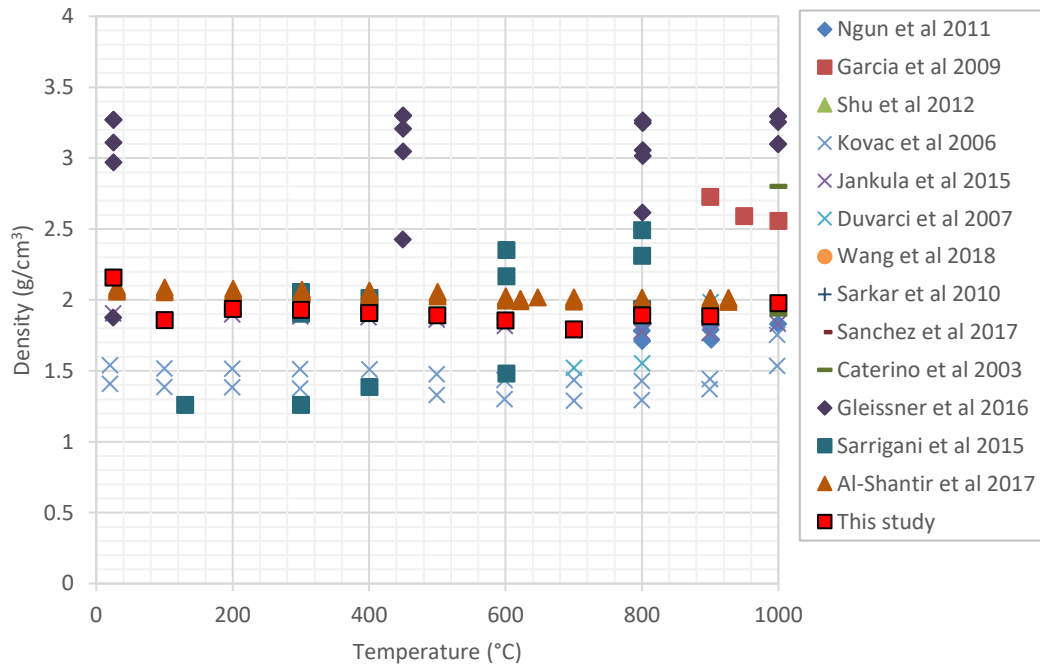
316 where E is the error between predicted and actual values for a particular temperature, n is the total
317 number of observations.
318

319 In lieu of the above performance metrics and validation plots, few researchers proposed other
320 means to evaluate a given numerical model. For example, Smith [72] suggested that correlation
321 coefficient (R) that exceeds 0.8 implies a strong correlation. Figure 5 and Table 1 show that all
322 ANN-predicted properties and GA-derived expressions have a R far exceeding 0.8, and thus
323 satisfying this criterion. Frank and Todeschini [73] proposed another criterion in which a minimum
324 ratio of 3 is to be maintained between the number of observations and input parameters. In this
325 work, these ratios were 90, 145, and 177 for density, thermal conductivity, and specific heat,
326 respectively. It is clear that both of these additional criteria are also satisfied.
327

328 In general, the presented analysis showcases that CTs have superior thermal properties to that of
329 SOPs, and comparable to that in concrete (from fire resistance point of view) and hence are
330 favorable for use in constructions as finishing or lining materials. Ceramic tiles also share main
331 characteristics of SFRMs and since CTs do not decompose, or undergo significant degradation
332 under fire conditions, unlike SFRMs. The use of CTs could be much more feasible and economical
333 as these materials may not require to be replaced post a fire incident. A dedicated discussion on
334 this aspect is provided in the following section.
335

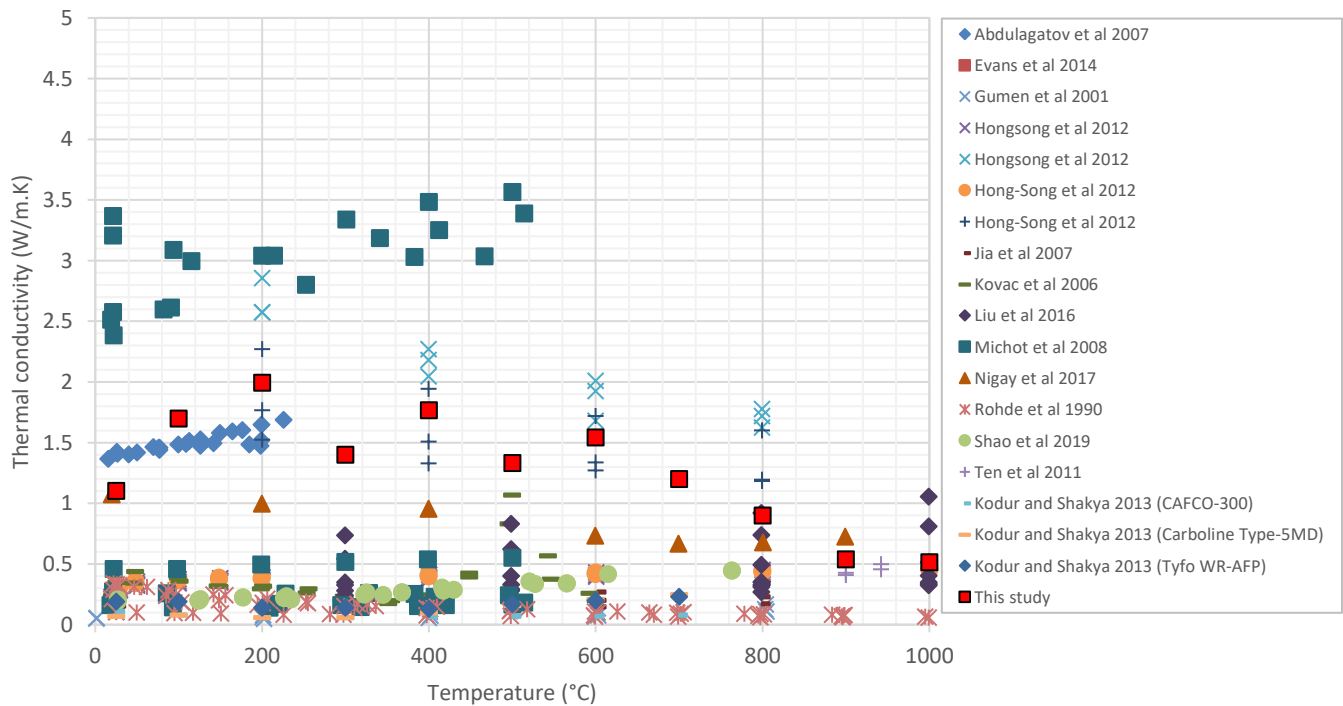
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(a) Density

336
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338



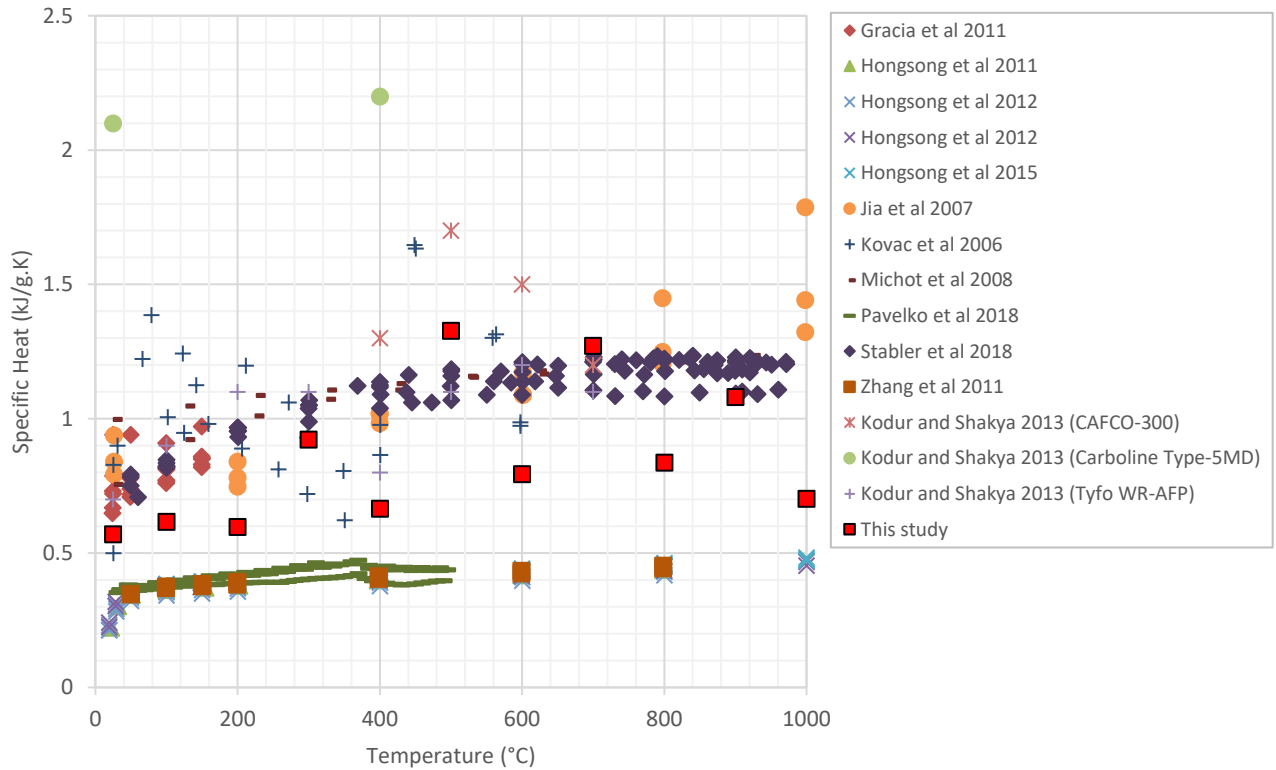
(b) Thermal conductivity

339
340

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341



(b) Specific heat

Fig. 5 Comparison between predicted and measured thermal properties in CTs and insulation materials as a function of temperature

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343
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Table 1 GA-derived expressions and ANN predicted values for temperature-dependent material properties

Property	Expressions and values	R (%)	ME
Density (kg/m ³)	$\rho = 1.72e^3 + 0.325T + \exp(30.9 - T) - 128\sin(5.83 + T)$	97.2	13.3
	<i>Temperature range and values</i>		
	25 100 200 300 400 500 600 700 800 900 1000 2158 1858 1938 1931 1909 1893 1858 1793 1892 1887 1980		
Thermal conductivity (W/m.K)	$k = 1.86 \log(\log(T)) - 1.07 - 0.000303T \log(T - 5.34 - T \cos(0.535T))$	97.1	0.07
	<i>Temperature range and values</i>		
	25 100 200 300 400 500 600 700 800 900 1000 1.10 1.70 2.00 1.40 1.77 1.33 1.54 1.20 0.90 0.54 0.52		
Specific heat (J/kg.k)	$c = 773 + 0.0798T - 2.09e^{-14}T^5$	99.8	0.59
	<i>Temperature range and values</i>		
	25 100 200 300 400 500 600 700 800 900 1000 571 616 598 923 666 1328 795 1272 837 1081 702		

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349

350 **6.0 A View on CTs as Thermal Insulators**

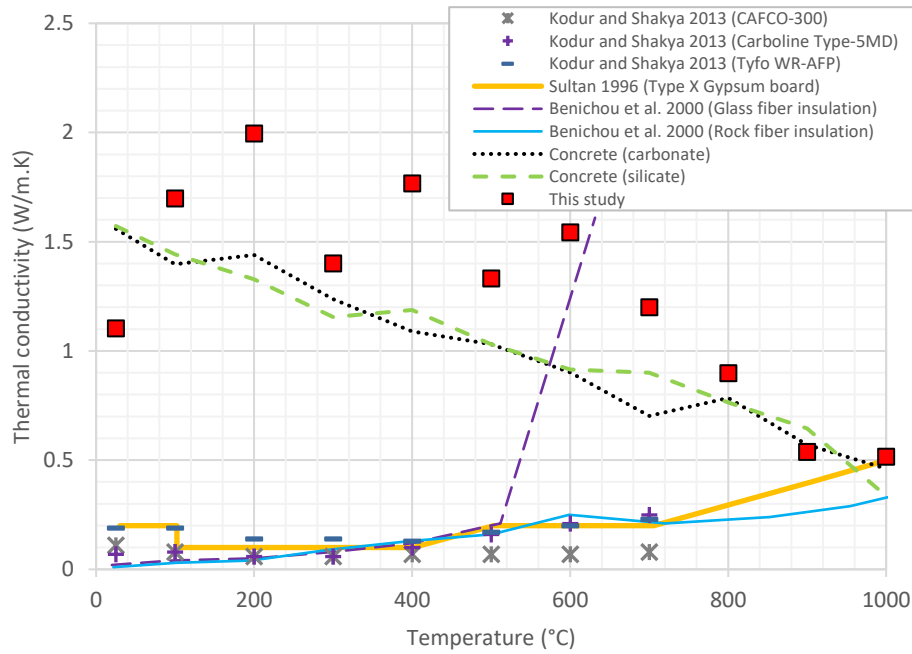
351 Given that the above analysis has enabled us to arrive at generalized thermal material models for
352 CTs, these models can now be compared against those of commonly available insulation materials
353 such as SFRMs, glass and rock fiber insulations and Gypsum wall boards (Type X). This
354 comparison is plotted in Fig. 6. This figure also shows generalized thermal material models for
355 thermal conductivity and specific heat of normal strength/weight carbonate and silicate concretes
356 as obtained from an earlier work [2]. This figure depicts few interesting observations. For a start,
357 one can see that the thermal conductivity of CTs is very similar to that of concretes. This is
358 expected given the similar composition and minerals used in both of these materials. While
359 SFRMs, glass and rock fiber insulations and Gypsum Type X are specifically designed insulation
360 materials, these insulations have much lower thermal conductivity than that of concretes and CTs.
361 However, this conductivity seems to increase with rise in temperatures – a feature not observed in
362 CTs nor concretes. The rise in thermal conductivity in the case of SFRMs and Gypsum Type X is
363 due to drying and shrinkage. One should note that this property was only reported for SFRMs up
364 to 700°C. Their behavior beyond this point remains to be investigated.

365

366 The specific heat of CTs is generally lower than the other materials plotted in Fig. 6b. Still, this
367 property remains within a close range of such materials at temperatures exceeding 500°C. On a
368 parallel note, the density of CTs and concretes are very comparable. Just like CTs, normal
369 strength/weight concrete has a typical density in the range of 2100–2300 kg/m³. The temperature-
370 induced loss in density causes it to slightly reduce by 100 kg/m³ and which then stables beyond
371 100°C due to water loss. However, the same cannot be true for SFRMs, fiber insulations and
372 Gypsum Type X which can be in excess of 10-20% of their original density as reported by Sultan
373 [74], Benichou et al. [75] and Kodur and Shakya [44]. The above implies that properly designed
374 CTs could potentially be used as thermal shields/insulators given that they are aesthetically
375 pleasing, durable (does not deteriorate or spall under fire conditions – unlike SFRMs and
376 concretes), easy to install, relatively cheap and sustainable [76].

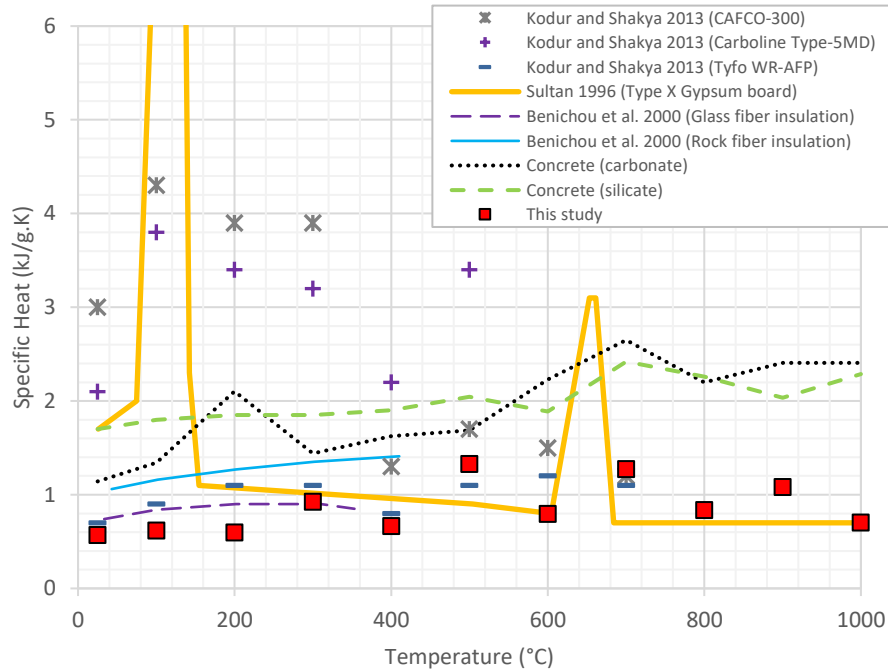
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377
378

(a) Thermal conductivity



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383

(b) Specific heat

Fig. 6 Comparison between generalized material models for CTs, concretes, SFRMs, glass and rock fiber insulations and Gypsum wall boards (Type X)

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384 **7.0 Practical Implications and Future Directions**

385 The thermal material models derived in this study are obtained using an ANN-GA coupled analysis
386 that was carried out on a collection of properties and material models collected from various
387 studies. The intent of this work is to showcase a holistic overview in property variations arising
388 from material origin, testing methods/set-ups/heating rate etc. As such, it is expected that these
389 thermal models can be used to express the overall thermal behavior of CTs. One should still note
390 that the derived thermal models can further be enhanced through a number of means, for instance:
391 (1) integrating additional material models to cover a wider range of variation in lieu of those plotted
392 in Figs. 1-3, (2) utilizing other/optimized AI algorithms such as Support Vector Machines (SVM),
393 Swarm models etc., and (3) specifically accounting for additional parameters related to fabrication
394 and curing, chemical composition etc. While a common notion is that ceramics are naturally brittle
395 materials, future studies are encouraged to explore mechanical (bending strength, cracking strength
396 etc.), physical (i.e. porosity, water absorption etc.), bonding and post-fire properties, as well as
397 integrity, of such materials to further ensure their adequacy and fidelity in post-fire scenarios
398 [77,78].

399
400 As discussed above, the use of AI to analyze material properties requires the development of large
401 databases. An advantage of compiling such databases ensures both transparency and constant
402 updating of temperature-dependent thermal material models (due to continually changing
403 fabrication process, testing procedures etc.). Given that AI approaches have the capability to self-
404 improve with little supervision and with increased data flow, then the use, as well as accessibility,
405 of such databases becomes advantageous. A collaboration between researchers of different
406 engineering and materials backgrounds can help to facilitate that [79].

407 **8.0 Conclusions**

408 This paper fosters the notion that ceramic tiles can be used as efficient, aesthetic and cost-effective
409 materials to substitute synthetic organic polymer as interior and lining materials in civil
410 construction (i.e. buildings, bridges and tunnels etc.). In this pursuit, this paper presents a
411 comparison between premature-dependent thermal material models for ceramic tiles and synthetic
412 organic polymer as well as derivation of such model. This derivation was carried out by applying
413 a coupled sequence of Artificial Neural Networks (ANNs) and Genetic Algorithms (GAs). Other
414 conclusions from the results of this investigation are also listed herein:

- 415 • Due to their inert nature and similarity to traditional concretes, ceramic tiles could be
416 effective as both functional and thermal insulating materials. The use of ceramic tiles is
417 encouraged in constructions with high vulnerability to fire conditions.
- 418 • Ceramic tiles, when selected properly, can behave as thermal shields as opposed to
419 composite materials often used in linings and flooring which could combust under fire
420 conditions.
- 421 • There seems to be a lack of general guidance on conducting and developing material tests
422 for ceramic tiles at elevated temperatures.
- 423 • Integrating AI techniques to analyze and develop material models (such as ceramic tiles)
424 is proving helpful in modernizing fire assessment of materials and structures.

425 **Data Availability**

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427 The raw/processed data required to reproduce these findings cannot be shared at this time as the
428 data also forms part of an ongoing study.

429

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432

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